



# Data Sheet

**Article name:****CCS 15/26 finish 6-L**

Article description

Woven fusible with hard finish and stabilising character

Application

Ladies and gents coats and jackets, hats, and other various applications

Composition

100% viscose

colours

off white, black (finish 5-L)

width

100 cm

weight

± 190 grs/m<sup>2</sup>

nominal basecloth weight

± 166 grs/m<sup>2</sup>

type of coating

co-polyamide 13 mesh

fusing temperature

120 - 130 °C

pressure dial setting

300 - 400 gr/cm<sup>2</sup>

duration

10-15 seconds

After care

dry cleaning allowed (P)

**STANDARD  
100**D96-0077  
Hohenstein HTTI[www.oeko-tex.com](http://www.oeko-tex.com)**Fusing recommendations****Temperature**

The recommended temperature is the heat, which is available for fusing between the platens, or rollers of a fusing press rather the reading on the temperature dial. Should a digital pyrometer not be available to check the temperature, the use of thermo papers is recommended.

**Pressure**

A majority of conveyor-type electrically-heated presses indicate the pressure as line pressure or dial pressure. The equivalent pressure exerted on the press bed (buck pressure) is calculated as roughly one twentieth of the line pressure. For other types of presses, operators should consult their press supplier for conversion factors.

**Time**

The specified fusing time is that in which fusing is actually taking place, i.e. when the platens are closed (flat bed) or when the garment part is in the main heating zone (conveyor type) The overall time should, therefore be adjusted by the timing dial to allow for these conditions.

**Fusing records**

For optimum results it is essential that the press operators carry out periodic checks on each of the above three parameters and a record kept of all readings.

**Testing:**

Fusing conditions are given as a guide and should be varied to suit individual presses and top fabrics.

Tests to evaluate the compatibility of the interlining and top fabric, both before and after washing and/or dry cleaning, are recommended before proceeding to bulk production.